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D4462-3
Job Sheet 184248



Part No: D4462-3

Job Qty: 2 ea

Part Name: Baffle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 3,4 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13 AS PER DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		10/19/18	0.00	0.64	Waterjet 1		SC 8/10/24
110	QC	2 pcs		10/19/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/24
120	QC	2 pcs		10/19/18	0.00	0.00	QC8-4		OCT 26 2018 68
130	Brake NC	2 pcs		10/19/18	0.11	0.53	Brake NC 2		DR 89
140	QC	2 pcs		10/19/18	0.00	0.00	QC5		NOV 12 2018 68
150	HandFinish	2 pcs		10/19/18	0.00	0.28	HandFinish1		D.R 18/11/19 AS
160	QC	2 pcs		10/19/18	0.00	0.00	QC7-3		NOV 15 2018 68
170	Packaging	2 pcs		10/19/18	0.00	0.00	Packaging3-2	CPL	9-89
180	QC21-SA	2 Ea		10/19/18	0.00	0.00	QC21		DAS 21 9-89 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	5.2000 sf (2.6 ea)	100-Waterjet	5105486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	5	206	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 9:50 AM Dart.lajeunesse.marie



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date :		Step #:		QTY Effective :		B (QSI042) Approval					
Description Work Order Devia*				2-PART AEROSPACE Container No: S121181 Part: D4462-3 Job No: 184248 Serial No/Batch: S121181 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 10/24/18							
				Completed By and / Supervisor oval Verification A Coordinator Approval 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 513 632-5200 Email: sales@dartrac.com www.dartrac.com							
Root Cause				FAULT CATEGORY							
Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				Pressure/Fc ☐ Bending ☐ Centre Not ☐ Cracks ☐ Crimp/Kink/ ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐							
				Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐							
				Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							

DART AEROSPACE LTD		Work Order: 184248
Description: Baffle		Part Number: D4462-3
Inspection Dwg: D4462	Rev: E	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005/-0.001	0.130			VSCO Tape	
Ø0.768	+0.010/-0.001	0.769				
Ø3.50	+0.012/-0.001	3.502				
3.76	+/-0.030	3.763				
4.30	+/-0.030	4.382				
4.68	+/-0.030	4.684				
0.38	+/-0.030	0.387				
0.660	+/-0.010	0.668				
0.750	+/-0.010	0.754				
11.18	+/-0.030	11.184				
18.26	+/-0.030	18.26				
19.85	+/-0.030	19.85				
22.91	+/-0.030	22.91				
23.60	+/-0.030	23.60				
1.76	+/-0.030	1.764				
4.66	+/-0.030	4.666				
6.82	+/-0.030	6.827				
10.96	+/-0.030	10.96				
0.72	+/-0.030	0.724				
1.11	+/-0.030	1.11				
1.76	+/-0.030	1.762				
3.47	+/-0.030	3.473				
19.35	+/-0.030	19.35				

Measured by: JC	Checked by: 68	QC Inspector:
Date: 18/10/24	Date: NOV 12 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	
B	12.05.15	Dimensions updated per Dwg Rev B	KJ	
C	15.01.14	Dimensions updated per Dwg Rev C	KJ	
D	15.01.20	Dimensions updated per Dwg Rev E	KJ	

